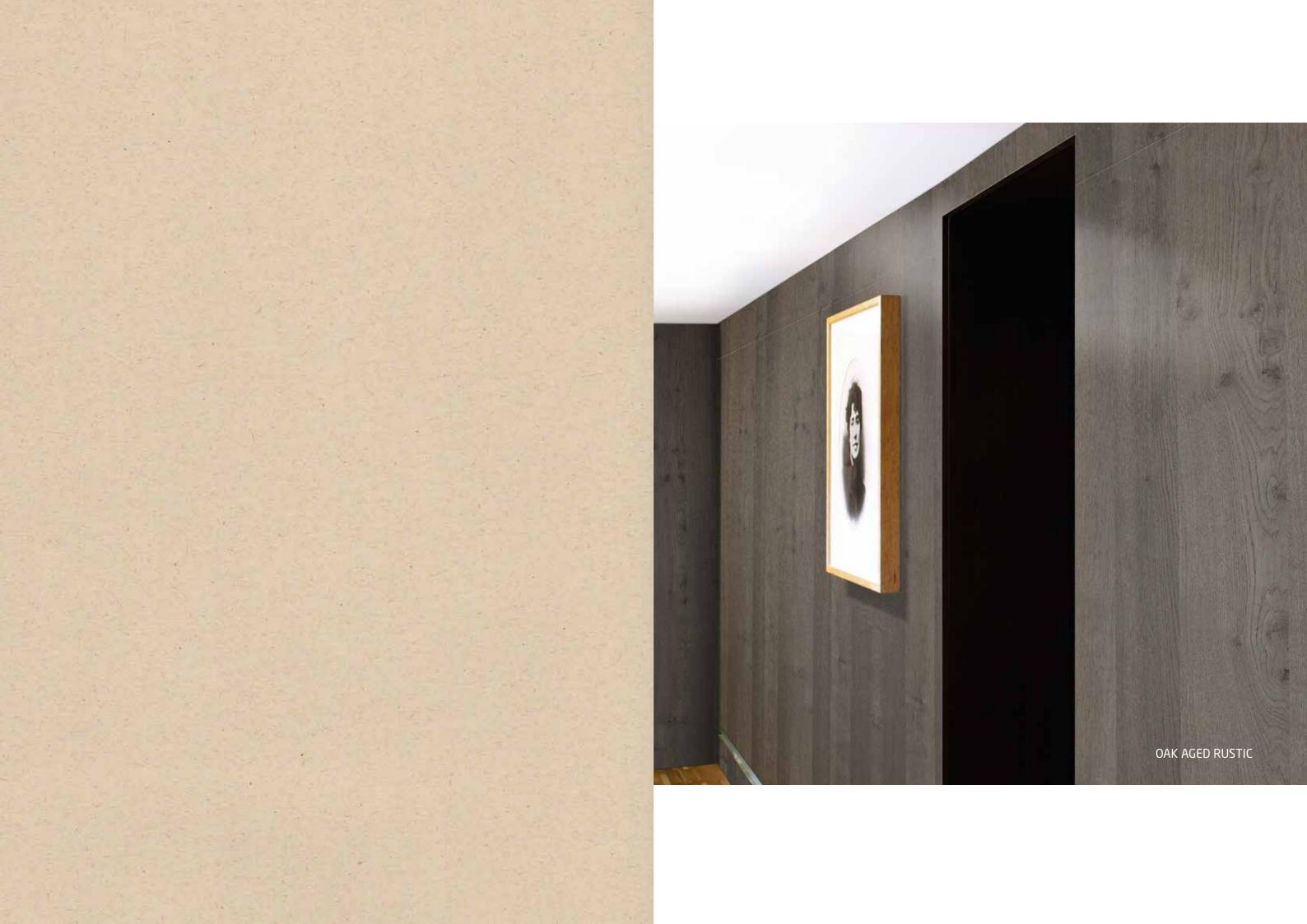


GENERAL BROCHURE LOSÁN BENELUX



Grupo Losán

Grupo Losán was founded in 1964 in Curtis (Galicia, Spain) by the families López and Sánchez. The Group has worldwide presence now with 11 sites in 5 countries. Around 2000 motivated employees are working for the Group. In these sites; veneer sheets, layons, real wood flooring, poplar plywood, melamine faced boards, worktops and veneered boards are produced for both the furniture industry and the wood distribution trade.

A stable and sustained veneered board quality is guaranteed by the fact that layons are sliced and spliced 'in house' within the Group.

Locations



Losán Gestion Head Offices, A Coruña (Spain)



Losán Rumania Brashov (Romania)



Losán Aserpal Curtis (Spain)



Losán Benelux Emmen (The Netherlands)



Losán Componentes Pedro Muñoz (Spain)



Industrias Losán Curtis (Spain)



Losán Pinasa Fuentes (Spain)



Losán Tableros Soria (Spain)



Losán Manufacturas Timberni Los Angeles - Bio Bio (Chile)



Losán Oak Hill Veneer Troy PA (USA)



The production in Emmen

Veneered board production started at Losán Benelux, Emmen in The Netherlands during 2003. Most of the veneer layons are produced in both Losán Rumania and Aserpal (Spain) and are delivered to the factory in a wide range of grades and sizes. Other slicing and splicing companies within the Group, e.g. in the USA and Chile, ensure a regular and secure supply of layons to the factory.

The layons are pressed on the core boards in a 'continuous press'. This high-end technology has almost no limits regarding flexibility, speed, reliability and efficiency.

In Autumn 2016 an investment program was started resulting in a large factory expansion and a second pressing line.

Losán Benelux exports over 40 countries and has become one of the leading producers of veneered boards in Europe.



Emmen, production and warehouse



VENEERED CHIPBOARD E1

Chipboard E1,

Chipboard moisture resistant, Chipboard fire retardant

CARB II

Other sizes, variations or thicknesses on demand.



Poplar Plywood E1, interior glue

Core Ceiba Plywood E1, exterior glue

Other sizes, variations or thicknesses on demand.



VENEERED LIGHT WEIGHT CHIPBOARD E1

Chipiboards E1 density ca 450 - 500 kg/m³ Core:

Variation: CARB II

Thicknesses: 39, 51, 61 mm 2600x2050 mm

Other sizes, variations or thicknesses on demand.



Birch Plywood E1, exterior glue

Layons glued either with exterior or interior glue fire retardant, CARB

Thicknesses: 7,5 - 41 mm

2500x1250 / 3050x1530 / 3050x1250 mm

Other sizes, variations or thicknesses on demand.



VENEERED MDF E1

MDF moisture resistant, MDF fire retardant, MDF light,

2440x1220 / 2800x2070 / 3050x1220 mm

Other sizes, variations or thicknesses on demand.

VENEERED BLOCKBOARD E1

Blockboard E1

Laminboard, MDF-Top, Chipboard-Top

2150x1250 / 2500x1250 / 2800x2070 / 3050x2070 mm

Other sizes, variations or thicknesses on demand.



VENEERED LIGHT WEIGHT PANEL E1

MDF E1 - Density between 160 and 320 kg/m³

MDF Moisture resistant, fire retardant, CARB

Thicknesses: 39 - 51 - 61 mm

2440x1220 / 3050x1220 / 2800x2070 mm

Other sizes, variations or thicknesses on demand.

VENEERED VERMICULITE A1

Vermiculite A1

650 kg/m³ - 850 kg/m³

Thicknesses: 10 - 30 mm

2440x1220 / 3050x1220 mm

Other sizes, variations or thicknesses on demand.







SURFACES

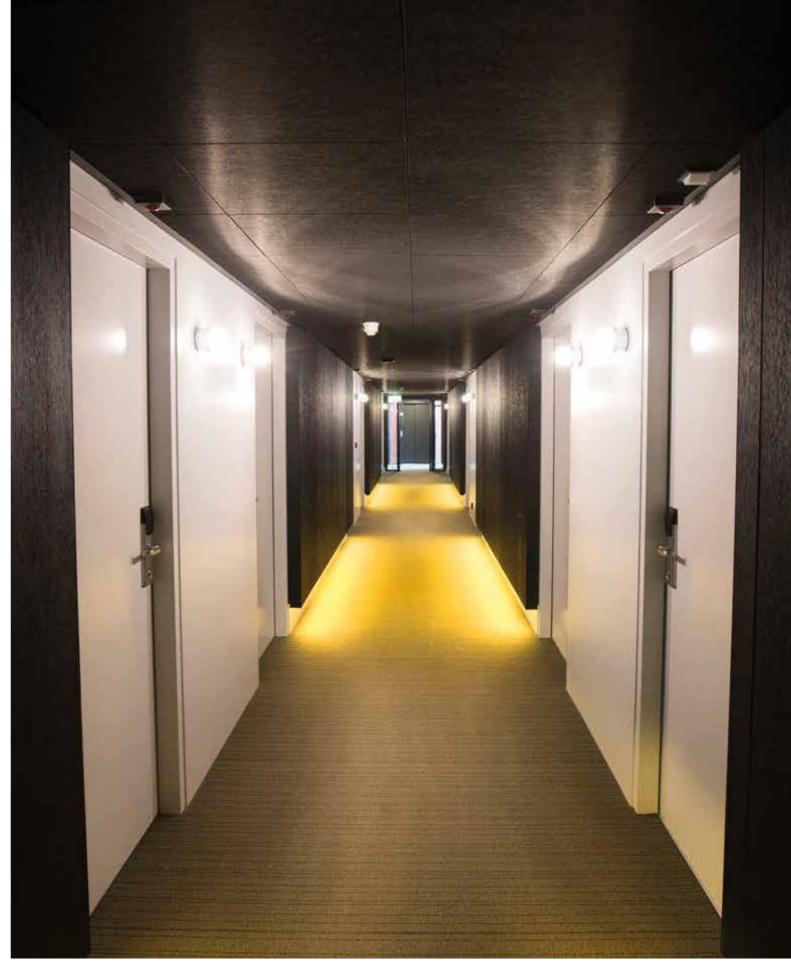












TEX TOP®

SANDBLASTED

100% OAK





BEAM OAK CRACKS



SMOKED OAK ROUGH CUT



OAK 45 DEGREES ANGLED



KNOTTY OAK SCRATCHED



SMOKED AMERICAN RED OAK



SMOKED OAK MISMATCHED



AGED OAK RUSTIC



OAK ROUGH CUT RUSTIC



OAK MISMATCHED QUARTER CUT



OAK ROUGH CUT



AMERICAN RED OAK



OAK MISMATCHED CROWN CUT

100% NORDIC





PINE VALSAIN DYED BRONZE



LARCH RUSTIC



LARCH SMOKED



SPRUCE



OLD SPRUCE CRACKS



PINE VALSAIN DYED GREY



FIR



BIRCH PLY GREY



KNOTTY PINE



SMOKED PINE VALSAIN RUSTIC

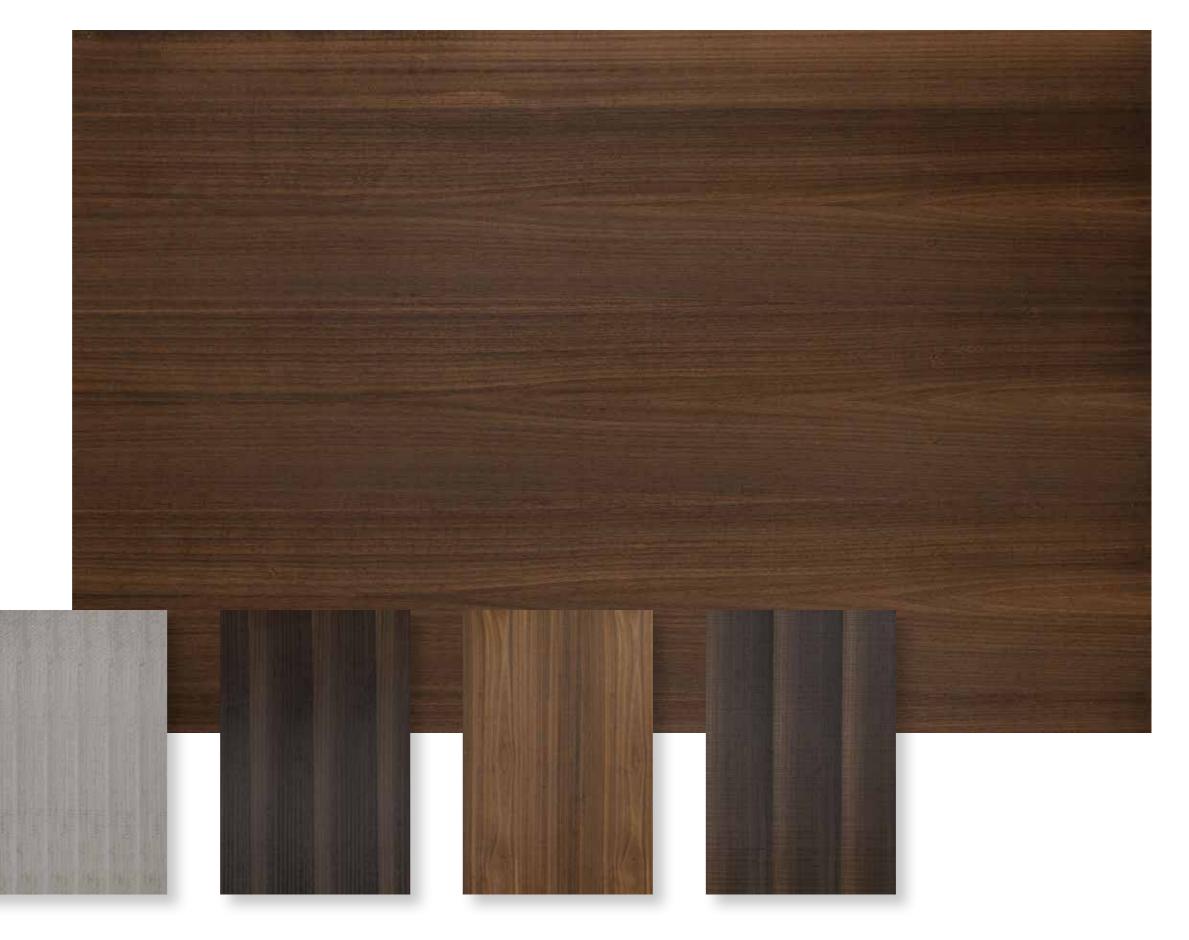


BIRCH PLY



BIRCH ONE DECK

100% EUCALYPTUS





AGED EUCALYPTUS FIGURED



AGED EUCALYPTUS QUARTER CUT



BRONZE DYED EUCALYPTUS



EUCALYPTUS SMOKED FIGURED



EUCALYPTUS NATURAL QUARTER CUT



EUCALYPTUS SLATE



GREY DYED EUCALYPTUS



SMOKED EUCALYPTUS ARCHITECTURAL



EUCALYPTUS NATURAL CROWN CUT



SMOKED EUCALYPTUS CROWN CUT



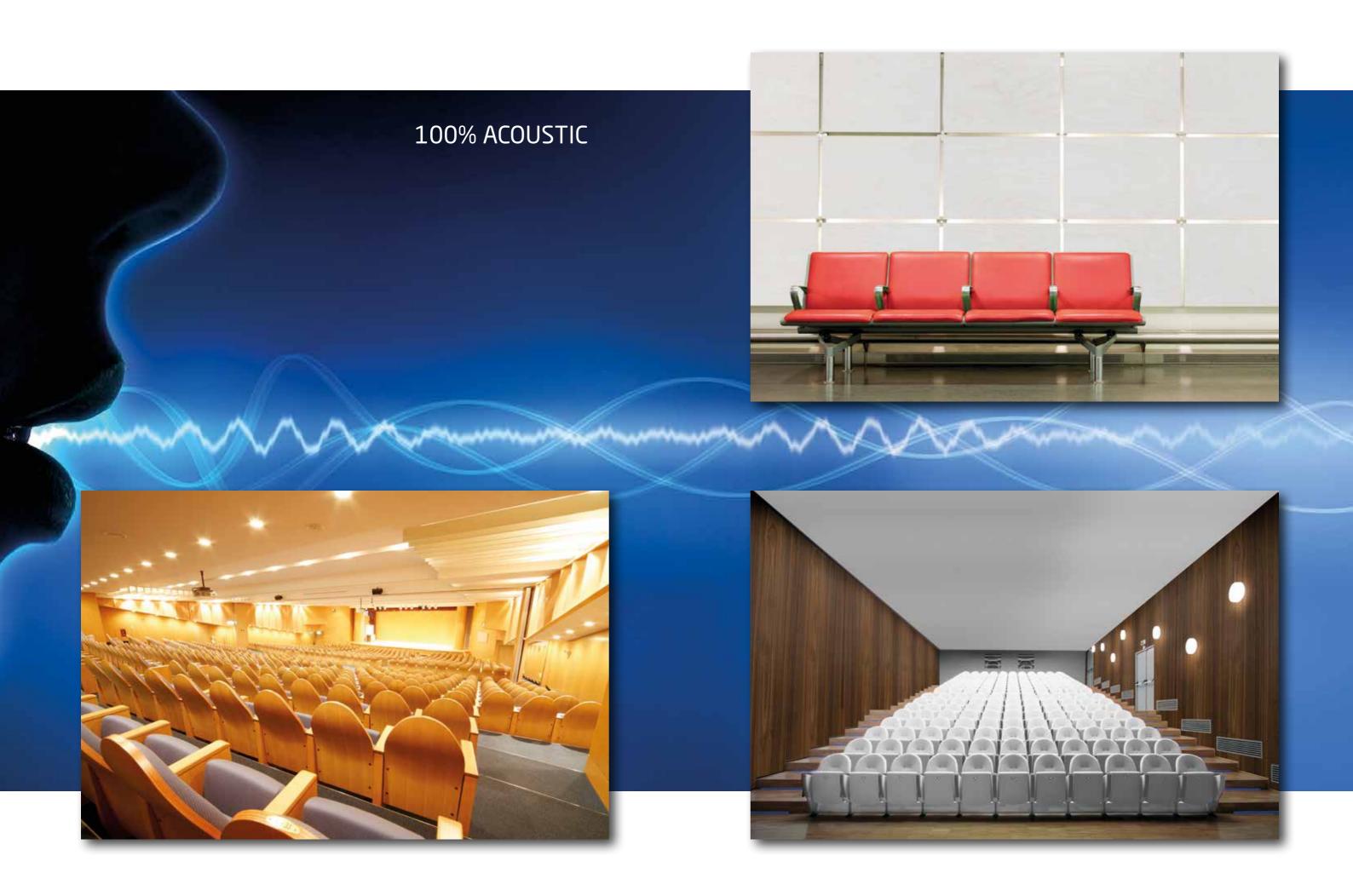
SMOKED EUCALYPTUS ROUGH CUT



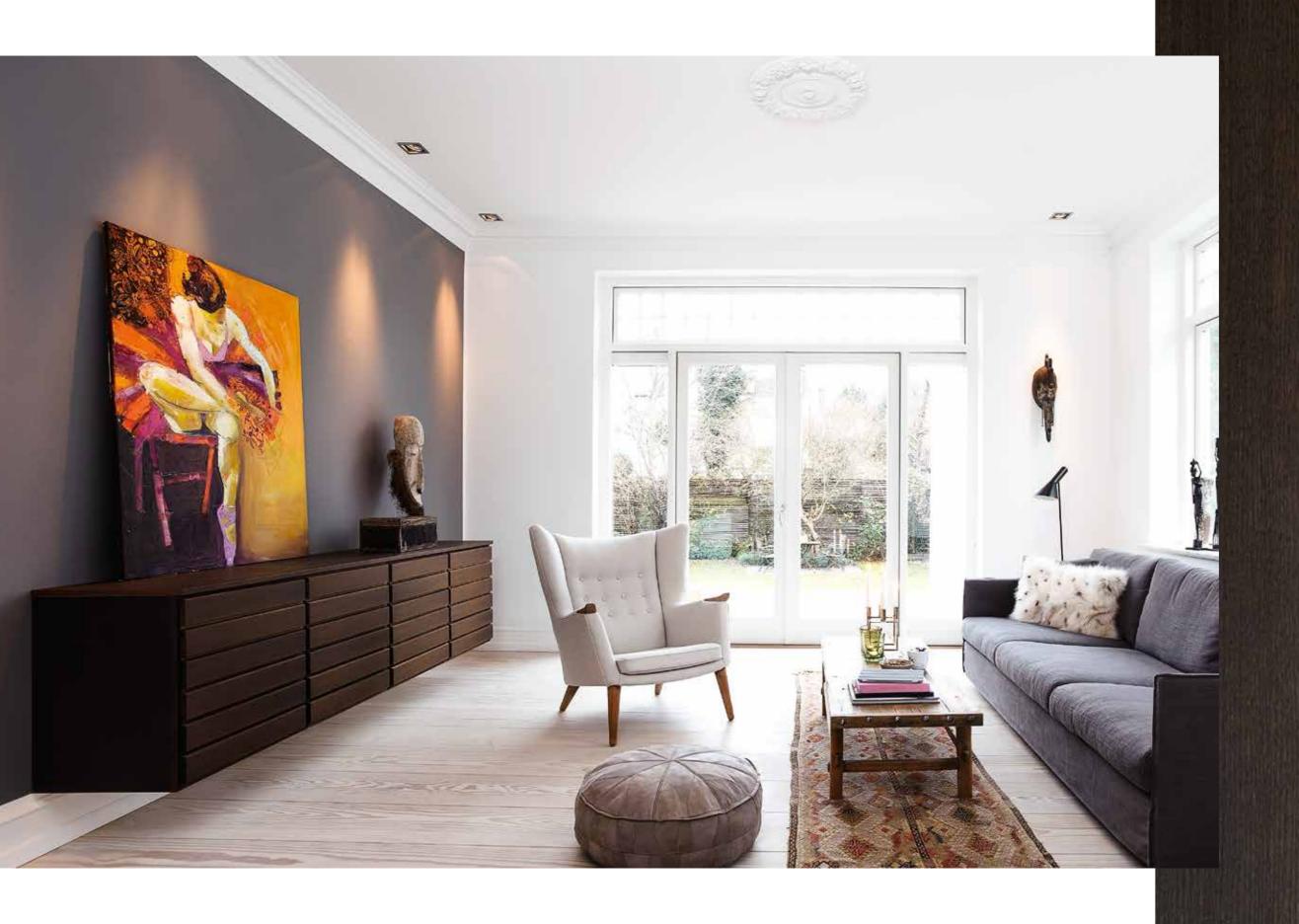
SMOKED EUCALYPTUS QUARTER CUT

100% EUCALYPTUS









VENEER PRODUCTION



Rotary Cut

Rotary cutting is a method used to peel a log into thin sheets of wood as if unrolled from a spool, like paper towels. Rotary cut veneer has a variegated grain appearance, and can vary tremendously, although it is the preferred method to obtain large sections of wood to manufacture whole piece faces.



Quarter Cut

Quarter cut wood veneer is characterised by its long grain, that is parallel or almost parallel to the cutting edge of the veneer. In quarter cut wood veneer, the grains do not close over themselves. This is because of the longitudinal cut made after dividing the log into four parts. When considering quarter cut veneer, bear in mind that it should have a maximum one half figure that occupies 5% of the sheet or veneer.



Crown Cut

Crown cut wood veneer is characterised by irregular grain shapes that are formed by cutting on a tangent to the axis of the log. Crown cut wood veneer is characterised by the grain closing on itself in irregular rings, forming certain elliptic shapes.

These shapes are called cathedrals in the wood industry.

A veneer is considered crown cut when this figure covers at least 50% of its width and 30% of its length.

FURNITURE COMPONENTS

Sawing

Thanks to the latest techniques we are able to offer you cut to size panels.

Max length x width 4300x2070 mm

Max thickness 95 mm
Min thickness 3 mm
Maximum straightness tolerance is 2 mm

CNC

With the state of art the CNC department guarantees you panels with many possibilities like:

Drilling

Min perforation 0,5 mm

Grooving Routing

Sanding standard 120/150 grit;

possible on request up to 220

Min size depending on enquiry
Max length x width 5000x1300 mm

Max thickness 200 mm

Panels can be brushed

Spray installations

For panels which can not be done by our UV installations we are spraying your panels (including edges) in our special cabins.





Edgebanding

Our cut to size panels can be applied with several edgebandings.

Max length x width3050x2070 mmMax thickness50 mmMin length x width200x75 mmMin thickness10 mm

Solid edgebanding max 20 mm min 5 mm

The solid edgebandings can be straight, chamfered

and rounded

Veneer edgebanding max 2 mm

min 0,6 mm

Finishing

UV lacquering or staining/oiling

Max length x width 4000x1250 mm
Max thickness 50 mm
Min length x width 250x50 mm
Min thickness 4 mm

The gloss can be from matt till high gloss.

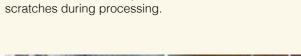
The finish can be open grain and closed grain.

The standard production is in following steps.
Sanding; staining; 4 layers UV primer, sanding, UV finish

lacquer.

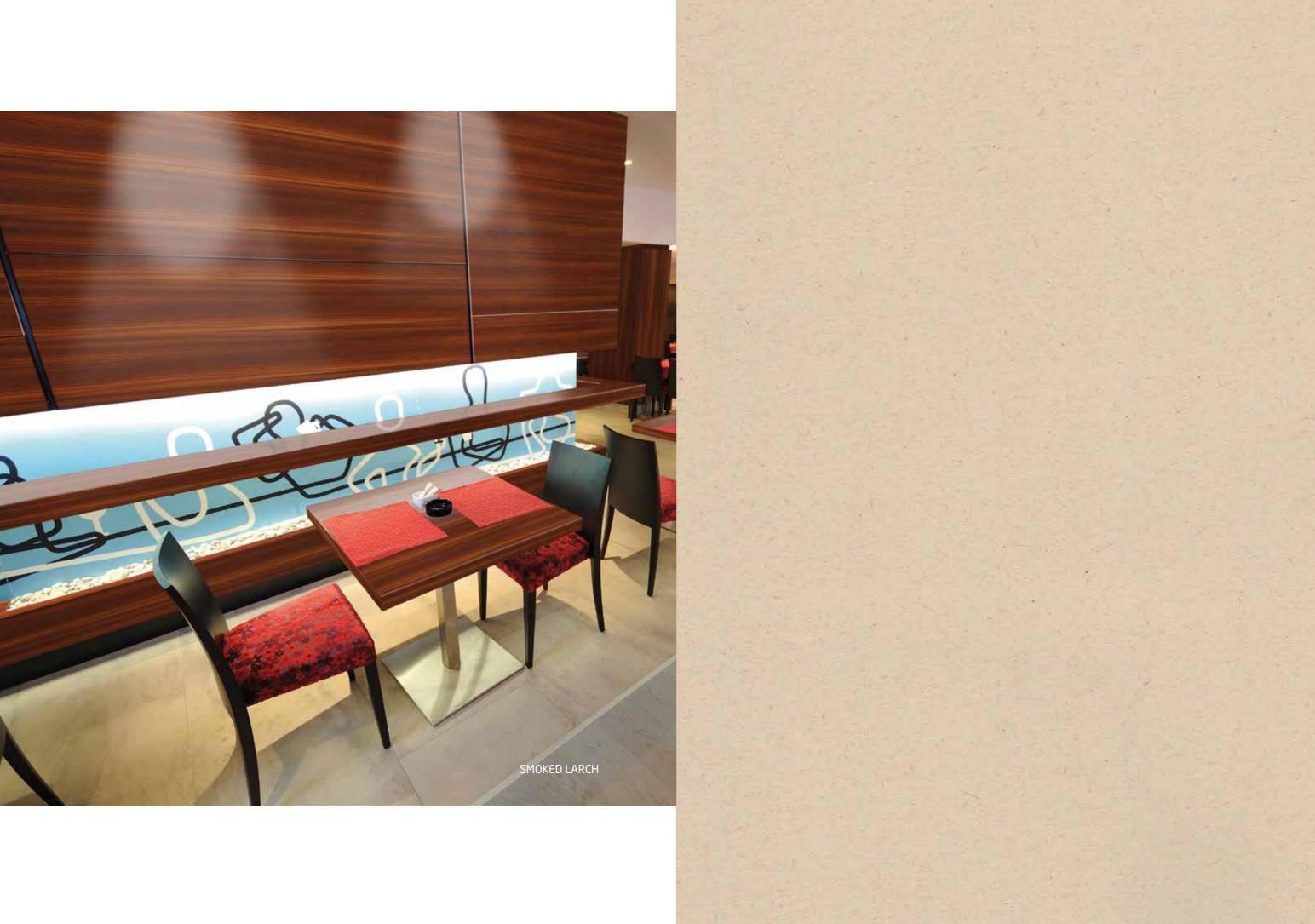
The panels can be provided with a protection film or with foam between the panels.

We do recommend the protection film in order to avoid





Thanks to our experience we are able to answer all the market requirements.







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